

AXILE®

G6 Series

G6 Standard
G6 Compact
G6 APC
G6 MT

Gantry type
5-Axis Vertical
Machining Center



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> AXILE /'æksail/, stands for "agile"

Agility is the best word to define the identity of **AXILE**. Motor agility is the ability to move quickly and precisely, which is the essence of **high-speed machining**. Mental agility is the ability to think and understand quickly, to be

AXILE provides agile smart machining.

Highly sophisticated part manufacturers face the same problems everywhere: lower selling prices every day, higher costs and a shortage of specialized labour. AXILE propose highly productive machines based on **high-speed and 5-axis technologies at very competitive prices**.

The new AXILE line is built with **standard high-tech design and components** from world-class suppliers to **ensure the best quality and reliability**. AXILE patented **SMT technology** attains reaching high levels of accuracy and embraces **Industrie 4.0 technologies, reliability** is upgraded, maintenance costs minimized and downtime avoided.

AXILE products are proudly designed and manufactured at Buffalo's facilities, one of the leading technology manufacturers in **Taichung (Taiwan)**. Taichung is the world's biggest **cluster of machine tool builders**, thanks to abundant specialized workforce and a component supply chain far more efficient than in any other country. The rationalized range of 3X and 5X high-speed VMC's covers only the most requested sizes to reach economies of scale to maintain reasonable market prices.

AXILE is conceived to conquer the premium market of 3X and 5X high-speed vertical machining centers. Such markets will grow and AXILE will be the real Asian big player amongst its European competitors.

AXILE, motor and mental agility at a competitive price.



G6 Standard



G6 Compact



G6 APC

1 machine 3 different concepts

The new G6 was designed for today's production challenges at different level. AXILE developed 3 different concepts based in the same machine structure:

- **G6 Compact** for the smaller subcontractors with reduced space availability.
- **G6 Standard** with bigger tool magazine for more complex parts manufacturers
- **G6 APC** for those who need longer production times through automation.
- **G6 MT** with mill-turn multi-function machining for a higher integration of machining processes

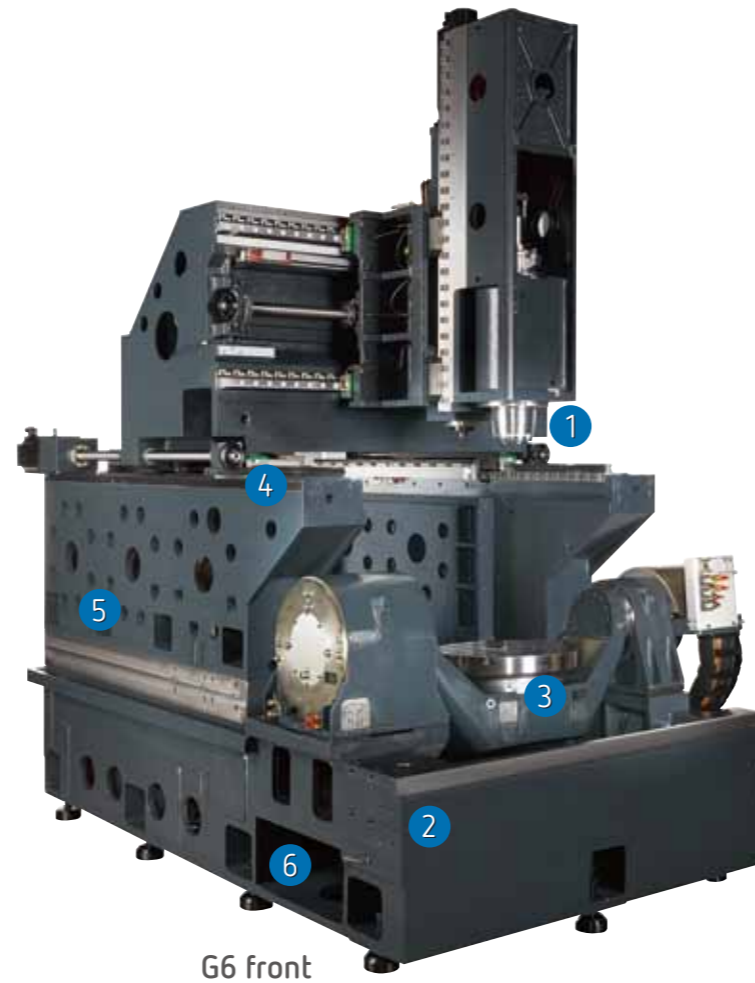
> Contents

| | |
|-------------------------------|----|
| Design concept | 4 |
| Agility | 6 |
| G6 Compact | 8 |
| G6 MT | 9 |
| G6 APC | 10 |
| SMT™ | 12 |
| Industry 4.0 | 13 |
| ART™ | 14 |
| Accuracy | 16 |
| Spindle | 17 |
| Chip management | 18 |
| Ergonomics | 19 |
| Tool management | 20 |
| Control unit | 21 |
| Standard & optional equipment | 22 |
| Layout and workspace | 24 |
| Interference | 26 |
| Technical data | 28 |

Design concept

The structure

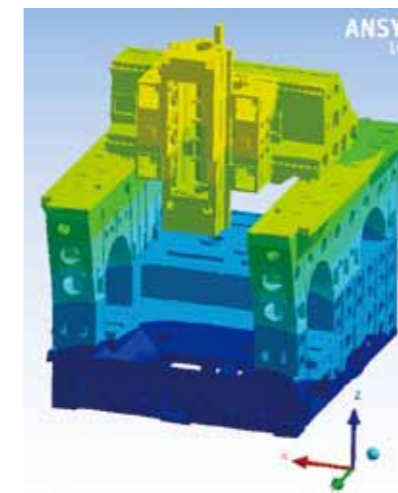
| | |
|---|---|
| <p>1 Spindle moved by 3 linear axes</p> | <p>No rotary axis between the tool and the machine body, for better machining rigidity.</p> |
| <p>2 Perfect U-shape closed-gantry design</p> | <p>Same stability in all travels of X and Y axes Excellent accessibility to working area</p> |
| <p>3 Table moved by swivelling-rotary axes</p> | <p>Best accuracy with fixed relative position between 2 rotary axes.</p> |
| <p>4 Massive gantry sliding on 2 symmetric synchronized axes</p> | <p>Best servo response to any milling forces</p> |
| <p>5 All body made of high-quality casting</p> | <p>Optimal damping of machining vibrations Homogeneous thermal behaviour</p> |
| <p>6 Integrated chip disposal channel directly under the table</p> | <p>Quick evacuation of chips for high chip volume machining</p> |
| <p>7 Back gantry structure empty for added access to spindle and working area</p> | <p>This feature enables the use of the back space to locate the tool magazine (G6 compact) or the pallet changer (G6 apc)</p> |



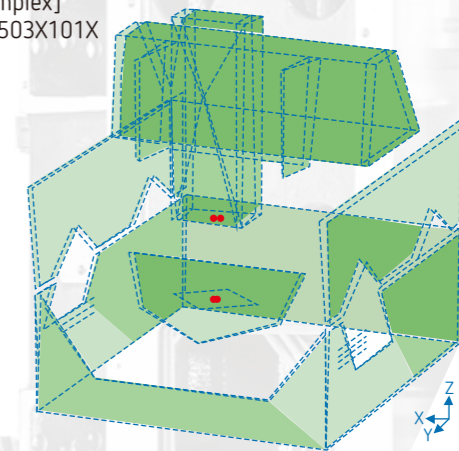
Gantry:
best dynamics, accuracy and ergonomics for 5X machines

Modal analysis vs. Modal testing

1st mode (roll)_19.5Hz



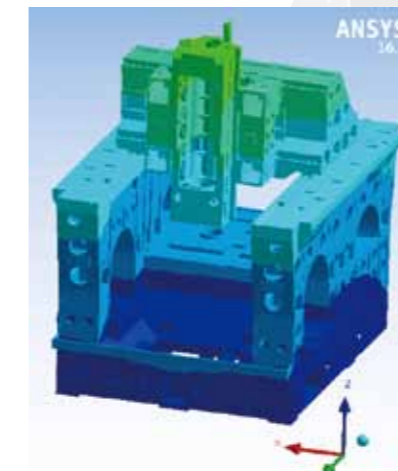
Modal Analysis



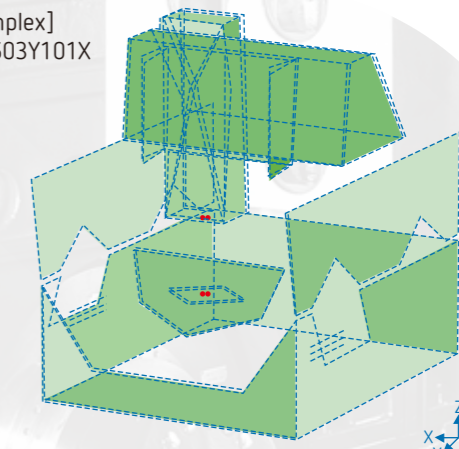
Modal Testing

Modal analysis vs. Modal testing

2nd mode (pitch)_22.6Hz



Modal Analysis

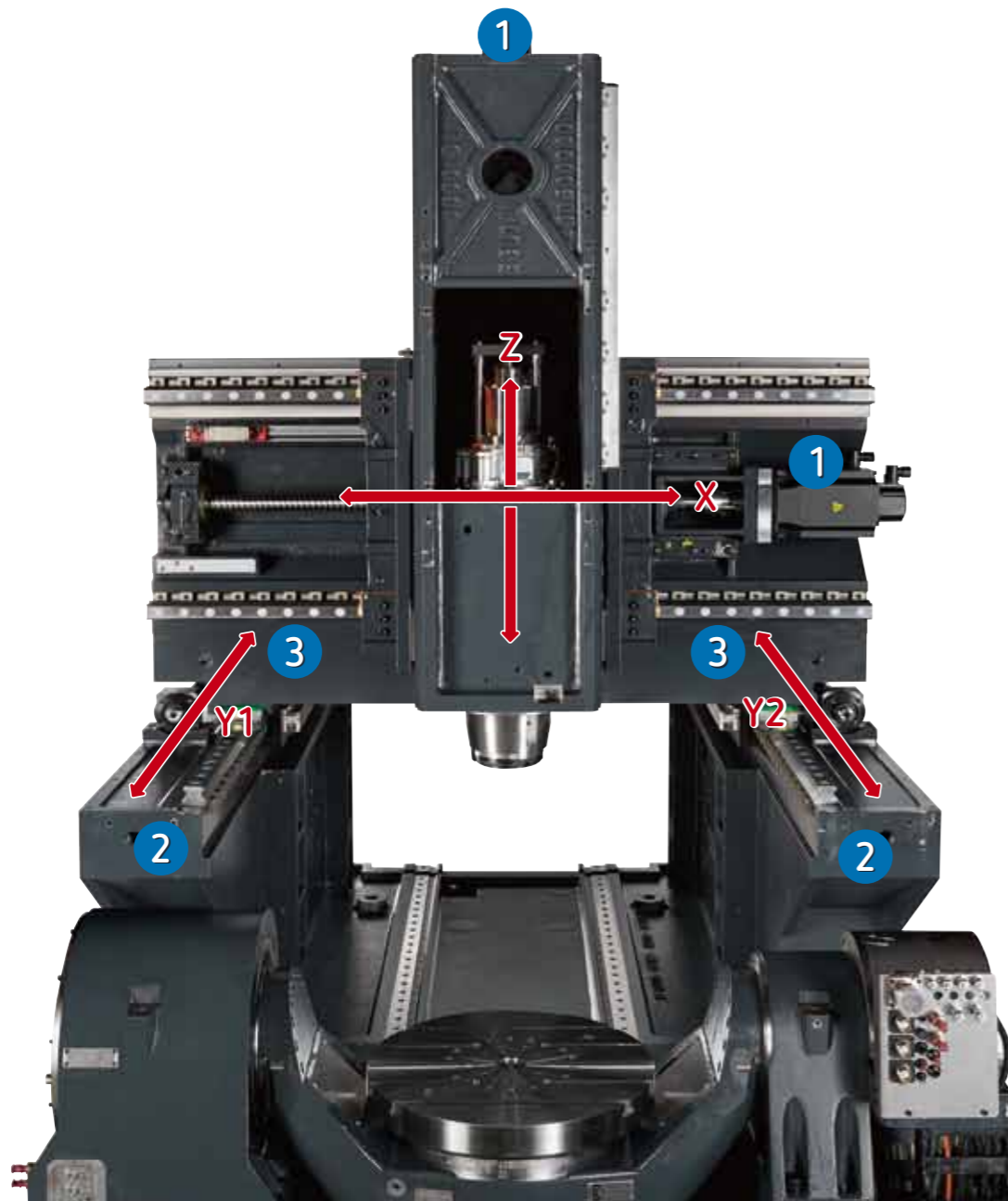


Modal Testing

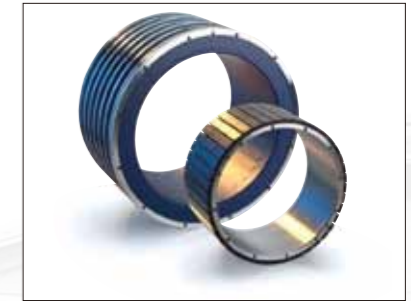
Agility

Linear axes

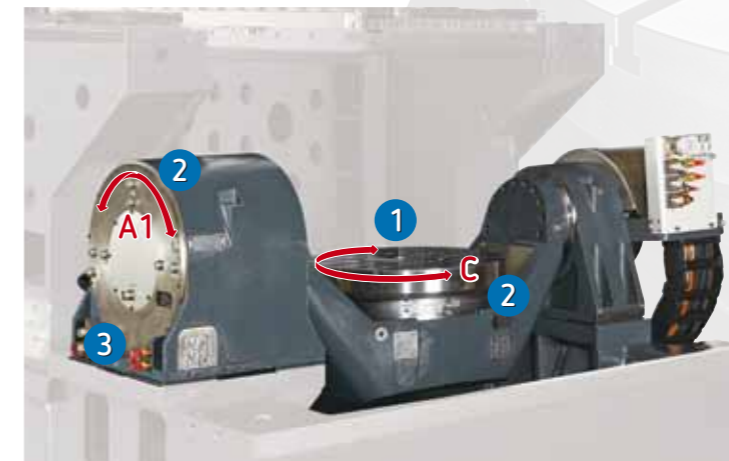
| | |
|--|--|
| Direct driven servomotors (no belts/gears) | Best dynamic and minimal elasticity in the driving system 1 |
| Double symmetric and synchronized axes (Y1, Y2) | Best dynamic for the gantry no matter the position of the machining force 2 |
| Linear scales with 0,1 µm resolution in X, Y1, Y2 and Z axes | Ensures optimal synchronization in Y1 and Y2 axes, and best accuracy for ALL axes 3 |
| Double roller type linear guideways | Best high-feed movement and vibration damping |
| Two pre-loaded double-nut ballscrews | Minimized backlash allowing high-feed movements |



Swivelling-rotary axes



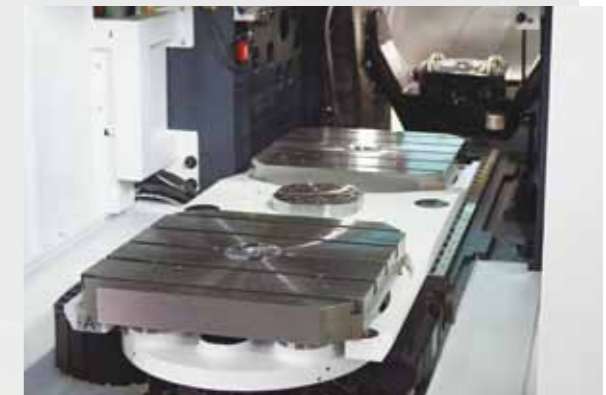
| | |
|---|--|
| Integrated and ready-to-use hydraulic and pneumatic ports | Simplifying parts clamping process 1 |
| Torque motor-driven rotary axis (C) | Highest dynamics 2 |
| Torque motor-driven swivelling axis (A) | Highest accuracy |
| Brakes in rotary (C) and swivelling (A) axes | High-repeatability in 4+1x operation when using the brakes |
| High-resolution, direct absolute rotary measuring system | Zero-backlash and high accuracy 3 |



G6 Standard/ Compact table



G6 MT table



G6 APC table

> G6 Compact



The tool magazine moves between the gantry walls

Reducing the space requirement of the machine

Compact concept

for those companies where space requirement is a must and the maximum magazine capacity of 60 tools is not a limitation. Good choice for die & mold, aerospace and general sub-contractors with prototypes or very small batch production.



The tool management is then done at the back of the machine.



The working area becomes symmetric and simpler.



The access of the ATC ARM is done behind the working area

> G6 MT

Mill-turn for those looking for the maximum integration of metal-cutting processes in a single step, reducing complexity of the process and chance of error in the clamping.

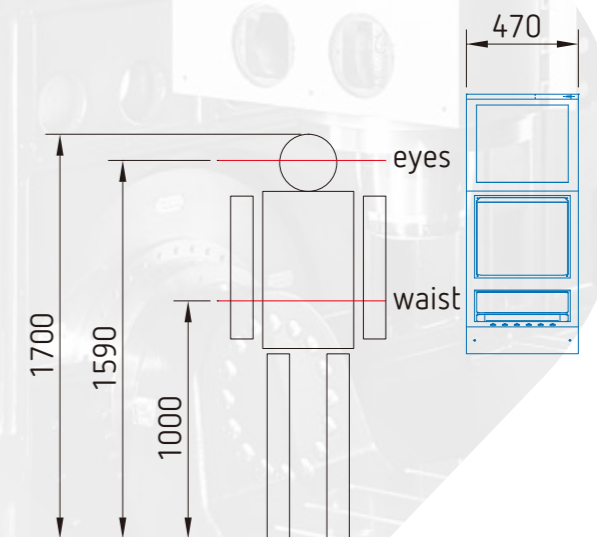


C-axis motor is cooled as in the milling version. Additionally the C-axis bearing is cooled in the inner and outer to ensure the long lasting accuracy and life.

Table diameter: 500 mm
Max turning speed: 1.500 rpm
Max table load:
Turning: 350 kg, Milling: 500 kg



Integrated balancing system that can be monitored from the additional screen located on top of the panel, with the help of a sensor located in the A-axis



> G6 APC

Integrated 2-pallet changer with a minimum space increase. Workpiece loading and unloading are done while machining, reducing down time and enlarging working time per day. The machine is prepared to integrate multi-pallet systems in case longer autonomy is required.



Back loading

The back shutter opens to access the two pallet carriage. In seconds, a new pallet with raw material is precisely located in the rotary-swivelling table, and ready to start working again.

Non-productive time is reduced, productivity increased and return on investment optimized.

Loading/unloading station at the back

The pallet rotates 4x90°, and the station has optional hydraulic and pneumatic feeding in case we need to use automatic clamping systems, commanded by the panel.

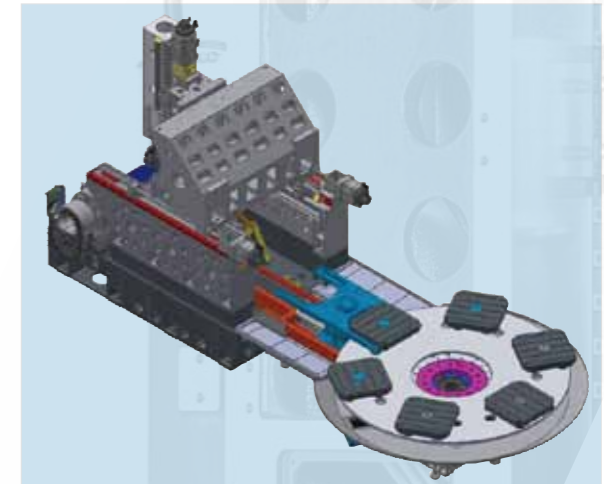
The operator access to the finished part from the back which is spacious and highly ergonomic.



G6 APC increase autonomy and flexibility

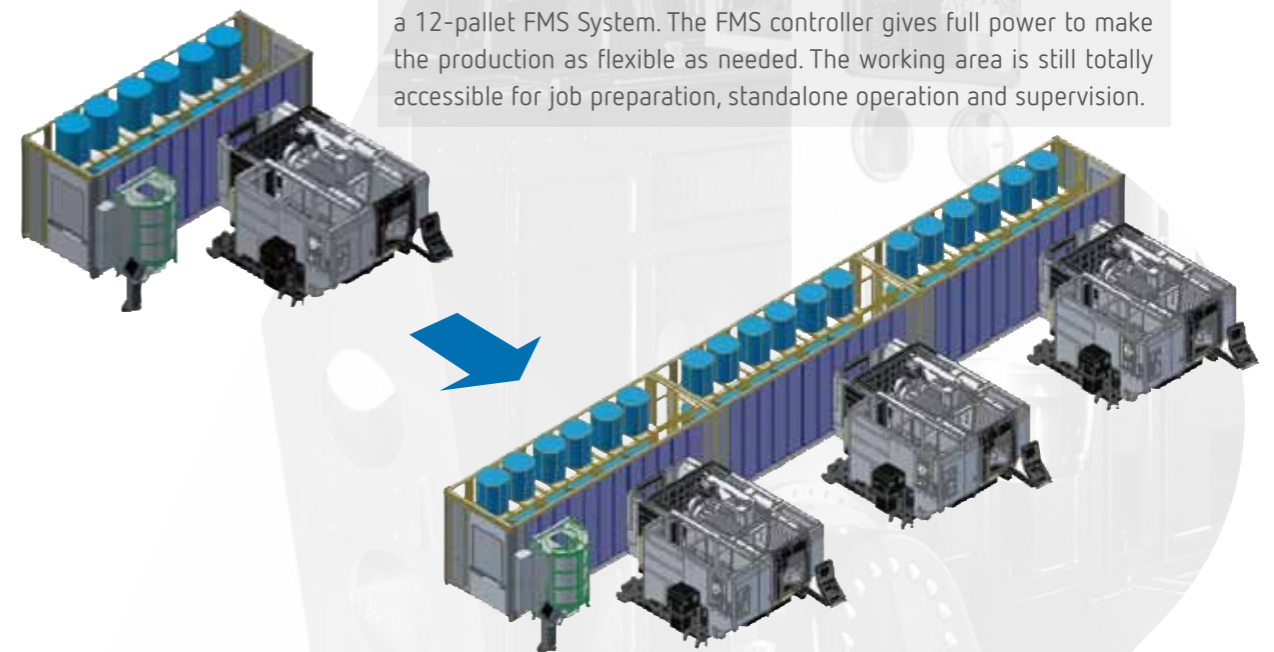
G6 APC6

The 6-pallet pool extends the autonomy of the G6 APC. The system can be integrated at the machine commissioning or later, when the autonomy requirement grows. The loading and unloading is done through the APC6 system side.



G6 APC + FMS

For higher autonomy requirements, the machine can be integrated in a 12-pallet FMS System. The FMS controller gives full power to make the production as flexible as needed. The working area is still totally accessible for job preparation, standalone operation and supervision.



Expandable

The FMS System is expandable to 24 or 36 tools, 1 to 3 machines and 2 loading stations.

Smart Machining Technology™

High-speed and 5-axis technologies pursue lower manufacturing costs for complex products, but they also represent some serious challenges for accuracy and reliability. This is why Buffalo dedicated almost a decade to research the necessary knowledge to dominate such technologies. We call them SMT™.

Low productivity due to wrong F value selection **MRRO**

MRRO How to achieve the best productivity and performance and to optimize the metal removal rate with excellent machining quality?

- OPTIMIZATION PRODUCTION Fully utilize machine capability
- EXTREMELY FAST PROCESSING TIME Maximization of metal removal rate
- HIGH TOOL DURABILITY & PERFECT SURFACE ROUGHNESS Stable cutting force and chatter-free machining

The Maximum Efficiency in Metal Removal Rate and Processing Time

| Configuration | Spindle speed (G/min) | Maximum feed rate (mm/min) | Surface Roughness (µm) | Metal Removal Rate (cm³/min) |
|---------------|-----------------------|----------------------------|------------------------|------------------------------|
| MRRO OFF | 44 | 197 | 0.548 | 133.6 |
| MRRO ON | 42 | 170 | 0.491 | 152.8 |
| Comparison | -8.45% | -13.7% | -10.4% | 14.3% |

Overall performance improved

Prolong Tool Life Under Spindle Overload

| Configuration | Spindle speed (G/min) | Maximum feed rate (mm/min) | Surface Roughness (µm) | Metal Removal Rate (cm³/min) |
|---------------|-----------------------|----------------------------|------------------------|------------------------------|
| MRRO OFF | 110 | 79 | 1.412 | 337.6 |
| MRRO ON | 95 | 85 | 0.943 | 270.7 |
| Comparison | -13.6% | +7.5% | -61.5% | -19.8% |

Surface Roughness improved **61.5%**
Spindle load decrease **13.6%**

Spindle thermal growth at high-speed **TPC**

TPC How to prevent the inaccuracy caused by temperature rise of spindle and motor under high speed motion?

- HIGH ACCURACY Directly measuring expansion
- REAL-TIME COMPENSATION Electrical type sensor
- BETTER SURFACE FINISH 5-6 times accuracy improved

DISPLACEMENT METER → AMPLIFIER → MPU → CNC

ACCURACY IMPROVED 5~6 TIMES!

Spindle vibration reduces lifetime **SVS**

SVS How to real-time monitor the spindle vibration to remain the machining accuracy under long time operation?

- HIGH FINISH QUALITY Spindle Life Time
- LONGER LIFE TIME Wear reduction on spindle bearings and tools
- EASY FOR MAINTENANCE Abnormal vibration data recording

VIBRATION SENSOR → AMPLIFIER → MPU → CNC

THREE LEVELS FOR SPINDLE VIBRATION MONITORING

LEVEL 1 shows the warning message to notify operator
LEVEL 2 shows the error message and reduces spindle speed and feed rate
LEVEL 3 machine shut down immediately to prevent crash

Angular deformation in machine body causing linear errors **AAC**

AAC How to prevent the inaccuracy caused by temperature rise of machine body under long time operation?

- AXIAL THERMO MONITORING Integration of temperature sensors and thermal error model
- HIGH PRECISION Thermal induced positioning error compensation

temperature sensors → MULTIPLEXER / AMPLIFIER → MPU → CNC

THERMAL ERROR BEFORE AND AFTER COMPENSATION

With thermal compensation system, the thermal error can be reduced from 20µm to 3µm.

AXILE Reliability Technology™ ART™

ART solution enhances machines to integrate in the smart factory system to ensure the 24/7 automatic operation without unexpected downtime.

MP ART formulates the application to real-time monitoring of the machine status with data collection and analysis to organize the production schedule proficiency.

Calculate and analyze the utilization rate of each machine and displaying the rate of utilization at any time.

- In cooperation with the third party's task scheduling system to further maximize the productivity and improve the machine utilization rate.
- Facilitate managers to easily identify the production status.

EM ART monitors the machine energy consumption and usage condition to optimize the energy efficiency.

- Monitor the machine power consumption and track the power usage condition.
- In cooperate with the off-peak electricity rate or contract of control electricity, etc. to moderate the electricity cost.

RM The data collected through the multiple sensors located in machine components enables a predictive maintenance and MTBF

Benefits to the production

- Transparency on machine production status
- Increasing machine utilization and accessibility
- Machine performance optimization
- Abnormal condition notice for faster reaction

Benefits to the maintenance and service

- Error message delivery prior to broken
- Lower warranty expenses and service efficiency enhancement
- Reducing inventory of spare parts
- Equipment is always ready to work, no adjustment time or downtime



Real-time analyzed data and easy access platform

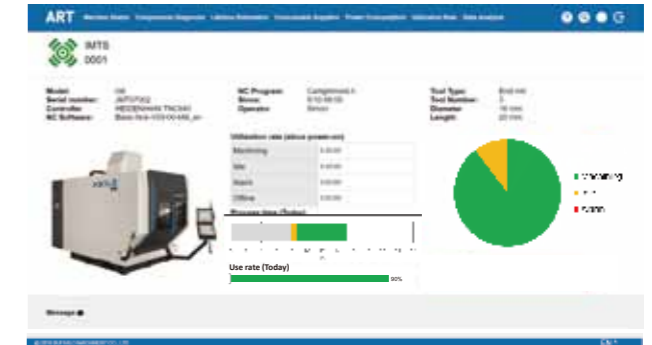
Reliability Maintenance (RM)



Energy Management (EM)



Manufacturing Process (MP)



Data Analysis



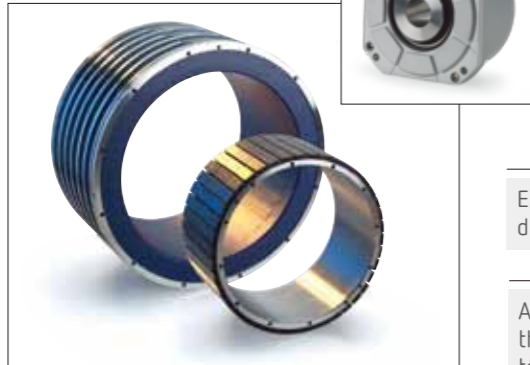
Accuracy

“The **Cornerstone** of 5-Axis machining”

Linear axes accuracy

Ballscrew's thermal growth

0.1µm resolution absolute linear scales in ALL axes



Rotary axes accuracy

Elasticity and backlash of driving system

Direct-driven torque motors with no backlash

Angular error is multiplied by the distance from rotary axis to machining point

+/- 5" accuracy absolute rotary scale feedback



Thermal stability

Heat generated by spindle and torque motors

Spindle and torque motors are cooled with a water chiller close-circuit and a cooling unit



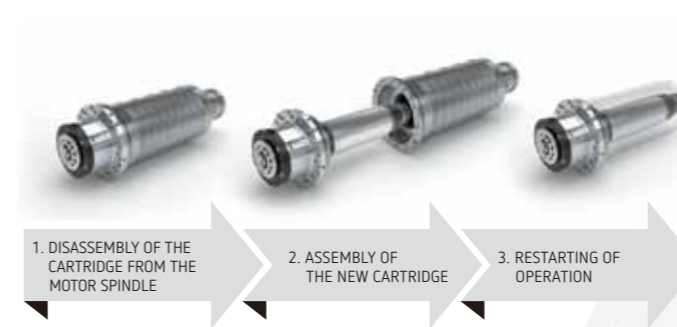
Linear-rotary axes relative positioning

The swivelling-rotary table might shift its relative position to the 3 linear axes by many reasons generating an increasing error in the part

CNC embedded compensating functions like Kinematics (Heidenhain), Kinematic chain (Siemens) and Tilted working plane indexing (Fanuc)

Spindle

High-performance built-in spindle selection

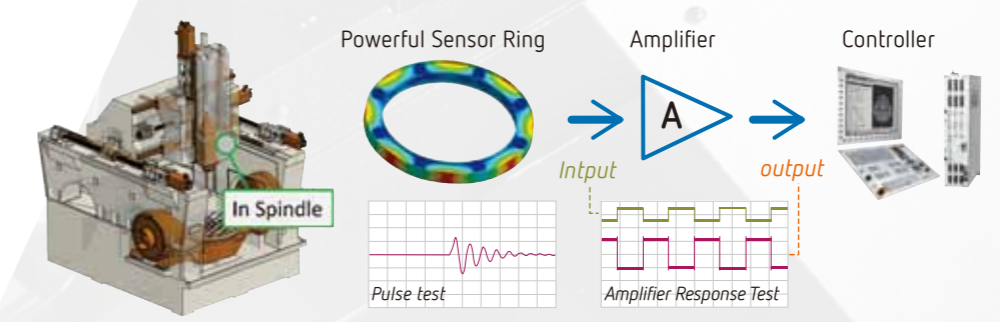
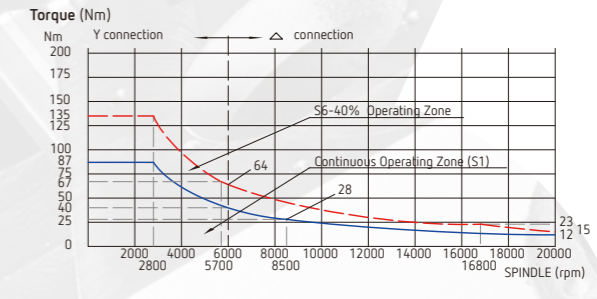
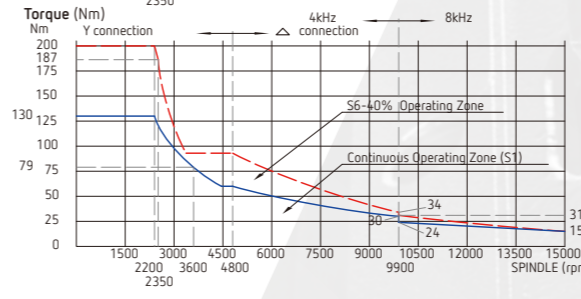
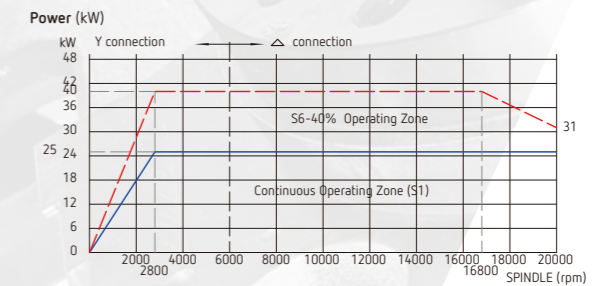
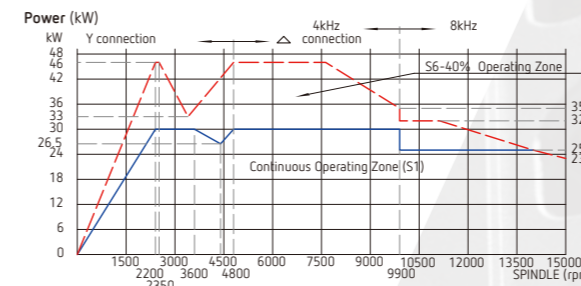


Bearing preload dynamically adaptable to the operation speed
 At low speed, bearing pre-load increases to enhance rough cutting. At high speed, bearing pre-load decreases, to enlarge spindle life.

Hydraulic clamping available
 For turning operations

Detachable cartridge
 Reducing downtime and cost due to spindle breakdown

- > 15.000 rpm
- > HSK A63
- > 30/46 kW S1/S6-40%
- > Double coil asynchronous motor
- > 130/200 Nm S1/S6-40%
- > 20.000 rpm
- > HSK A63
- > 25/40 kW S1/S6-40%
- > Double coil asynchronous motor
- > 87/135 Nm S1/S6-40%



ART™ supported
 Embedded sensor ring

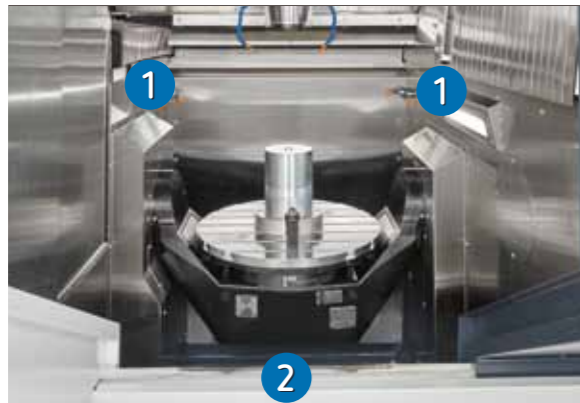
Notification of repair before spindle damage, reducing waiting time for 90% downtime. Expected shutdowns takes only 1 days to replace or repair the spindle

Effectively detecting bearing abnormalities

Chip management

Flushing chips away

G6 Standard



G6 Compact

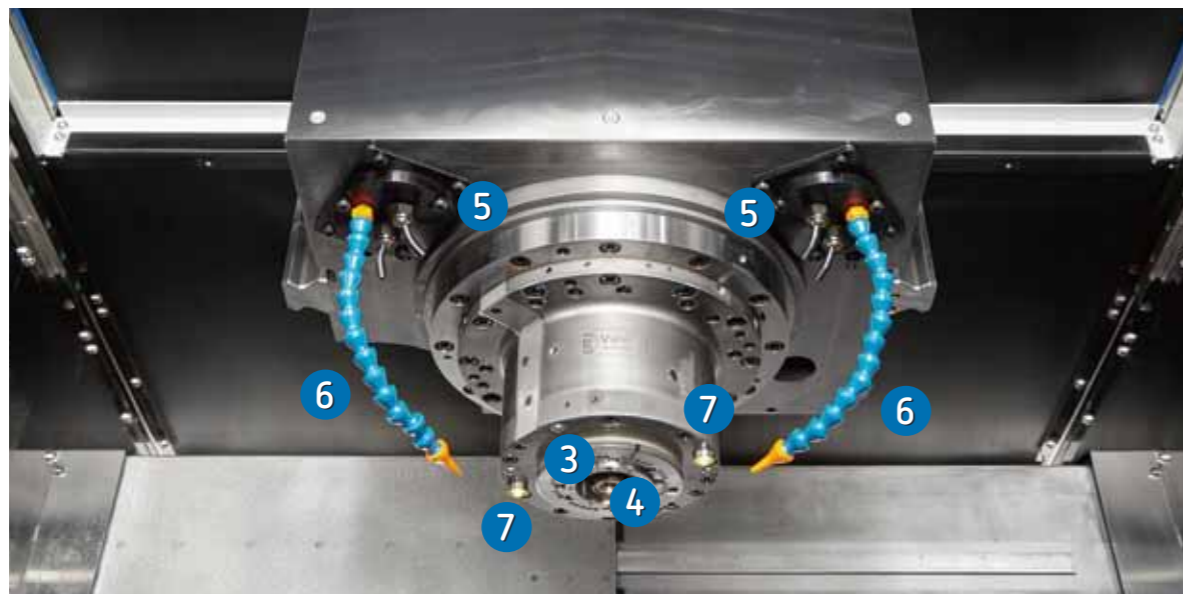


High-quality stainless steel work area Long-lasting clean operation

Sharp walls and no-corner design Easier to flush away chips by shower

2xLed lights spindle nose For optimal illumination of the tool cutting

- 1 Chip wash down
- 2 Chip conveyor
- 3 4x coolant at spindle nose
- 4 Coolant through spindle
- 5 Air flushing
- 6 Coolant flushing
- 7 2x led lights



Ergonomics

Accessibility to work area

Large front door opening Comfortable access to work area for workpiece preparation and supervision

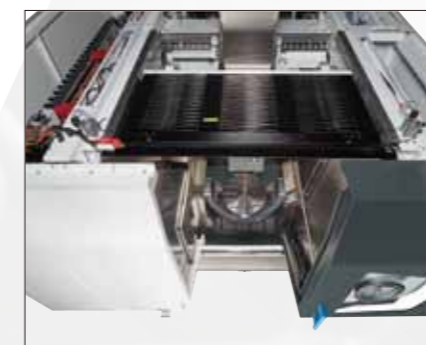
Short distance from operator to table Ergonomic loading and unloading of small parts

Automatic roof to open ceiling working area Easy loading and unloading of heavy and bulky workpieces by over-head crane



Automatic roof for overhead crane loading and unloading

Roof closed



Automatic sliding of roof



➤ Tool management

Easier tooling management and maintenance

Matrix rack magazine for bigger capacities up to 320 tools

Perfect solution for multi-pallet automation with bigger number of different parts and need for sister tools to reach a practical unmanned operation

- Specification of 320 tool is on request

“Travel arm type magazine with **up to 120 tools** capacity”

- Specification of 320 tool is on request

1 level (60 tools) or 2 level (120 tools) magazine are selectable within the same machine layout

Unmanned operation with automation, sister tools and complex parts can be machined with no worries on tool magazine capacity

Vertical tool magazine and arm-type automatic tool change

Next tool preparation is executed during automatic machining operation for time saving.

Tool change is fast and non-cutting time is reduced

Tools are accessible from the front-left side of the machine and stored in vertically

Tools can be easily changed during automatic operation in the same area for machining supervision, CNC panel and workpiece loading and unloading.

Smart tool: interface panel is used to select the tool. When finished, the system checks whether all tool holders are in the right position

Avoid human failures when automatically change tool to spindle, protecting spindle and reducing down-time



➤ Control unit

A controller for every user

Heidenhain TNC 640

- Kinematics
- Dynamic Collision Monitoring
- Tool Center Point Management
- Tilted the Working Plane

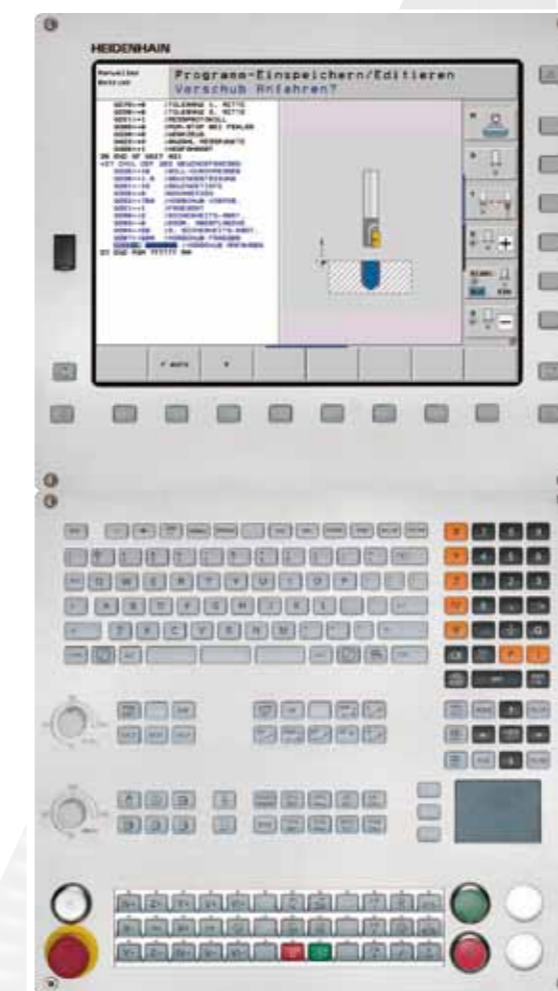
Siemens 840D sl

- Kinematic chain
- Collision Avoidance
- 5-axis transformation with tool orientation
- Swivel the Coordinate System

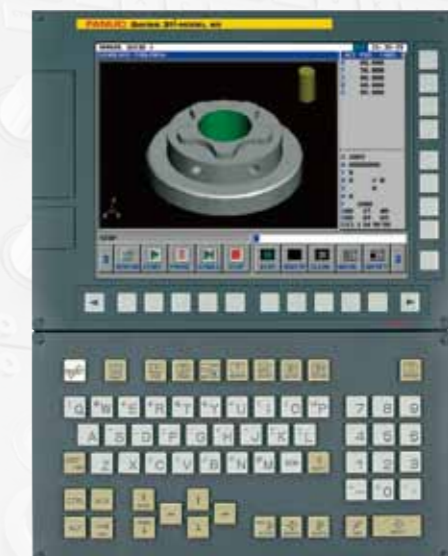
Fanuc 31iMB5

- 3D Interference Check
- High Speed Smooth TCP
- Tilted Working Plane indexing

Heidenhain TNC 640



Fanuc 31iMB5



Siemens 840D sl



Standard & optional equipment

Standard details of a premium machine



G6 standard

Optional design and organization of electrical connectors and cables

Easier maintenance

High-speed and twisting stress cycles



G6 APC

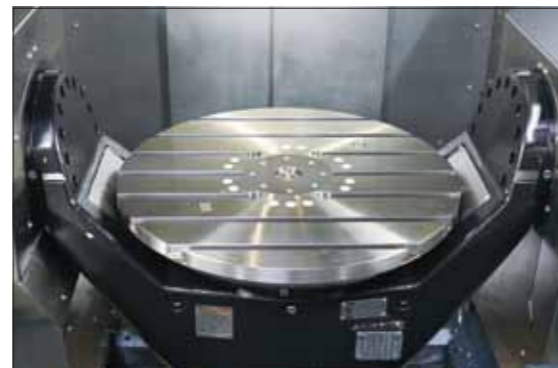
All necessary consumables are located together in the side of the machine

Easier maintenance routine for operator



Chain-type chip conveyor with chip bucket, oil skimmer and built-in 20 bar through spindle coolant pump are standard equipments.

They can be positioned either side of the machine for layout customization.



Integrated and ready-to-use 3 hydraulic and 1 pneumatic ports. Clamping and unclamping functions by softkeys in the control panel and/or by M-function.

Optional

- Integrated and ready-to-use 8x hydraulic (80 bar) or pneumatic (6 bar) ports
- 4x vacuum port

Simplifies 5X workpiece clamping.

Customize the machine to your needs



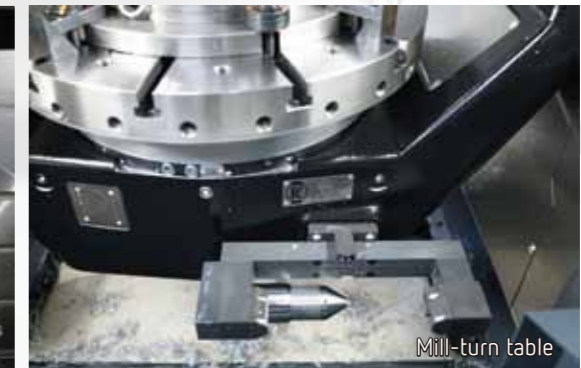
Automatic workpiece measurement (with probe, receiver and reference ball)

Automatic compensation of the linear-rotary axis relative positioning: Kinematics (Heidenhain), Kinematic chain (Siemens) and Tilted working plane indexing (Fanuc)

For accurate workpiece positioning or in-process measuring of some machining features.



Standard table



Mill-turn table

U-type embedded in the table (for highest accuracy). Laser tool measurement. This option is used for:

Turning tool are measured in an additional touch probe, in different angle positions

For accurate tool measurement in length, radius and shape

For in-process tool measurement at working conditions (spindle running at thermal stable conditions)



Separate type cooling unit including:

- > Cartridge filter
- > Paper filter
- > Through spindle 20 bar centrifugal pump or
- > Through spindle 70 bar screw type pump with stepless programmable pressure
- > Oil skimmer
- > Coolant chiller

Recommended for high aluminum or cast iron material cutting

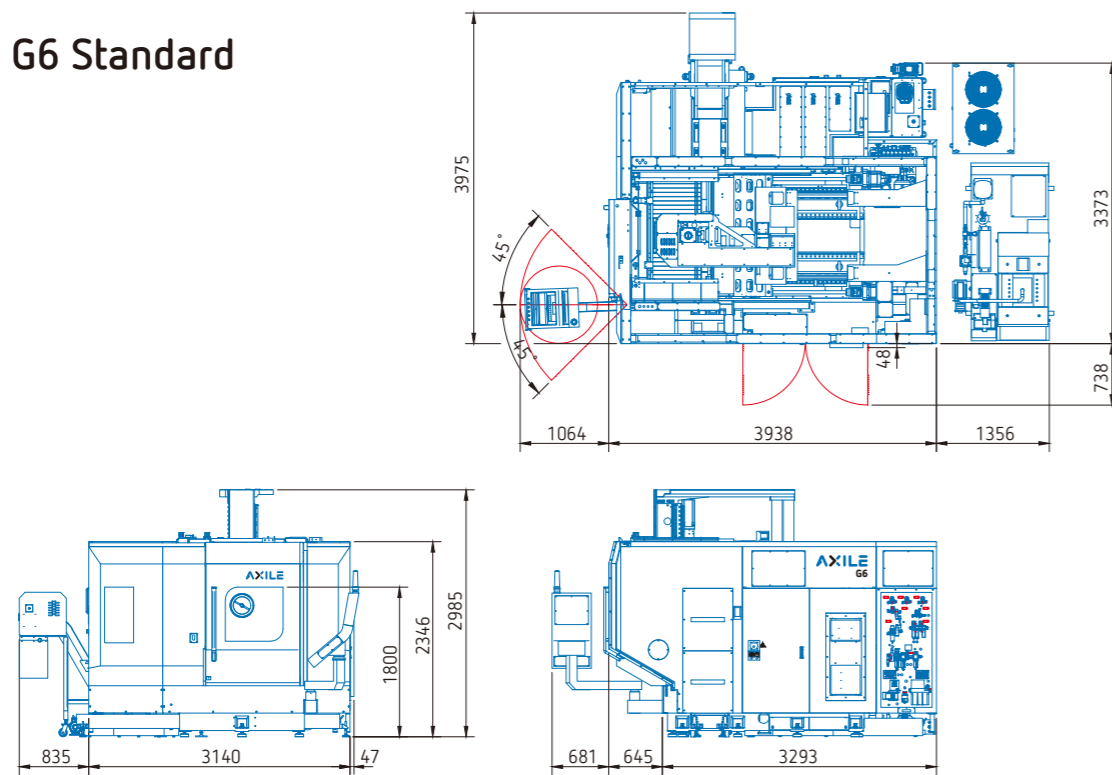


Spin window

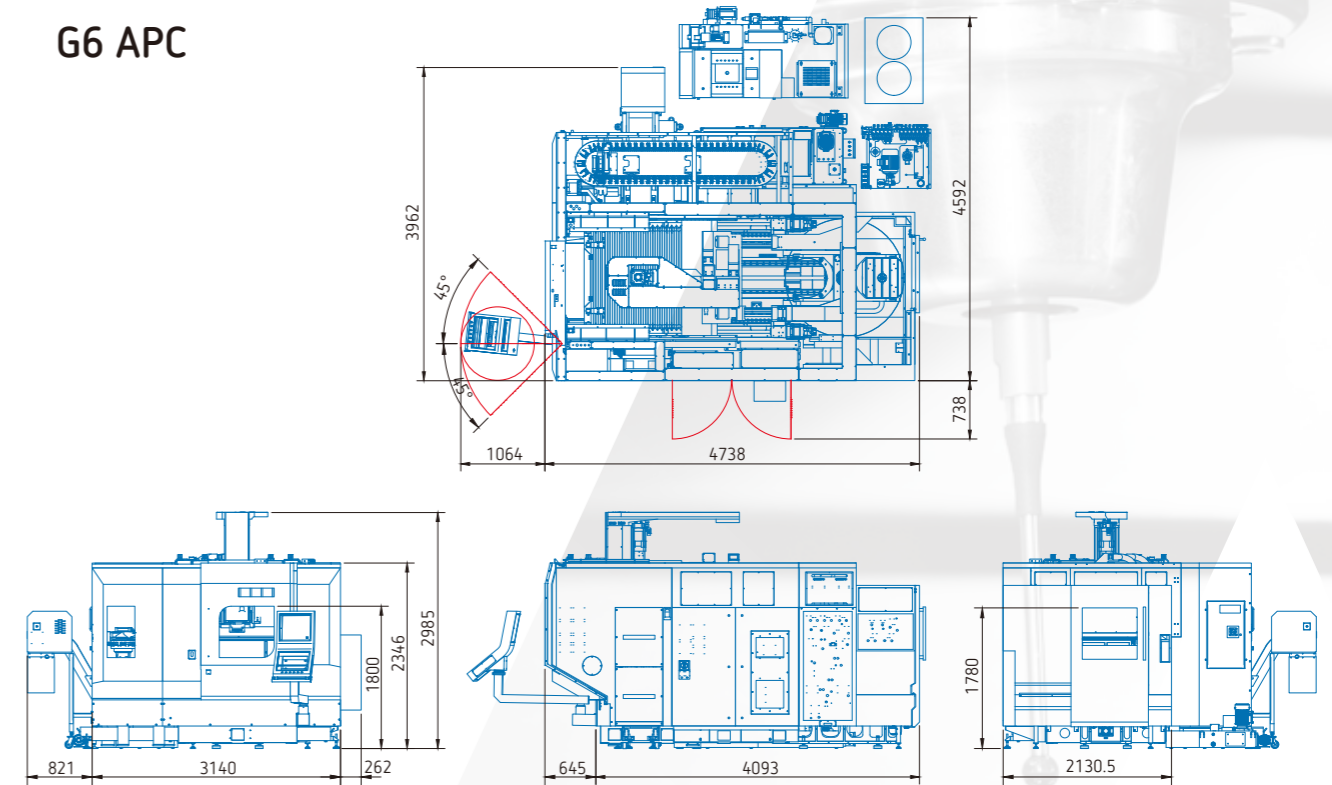
For easier view of working area when huge amount of coolant and chips are produced

Layout and workspace

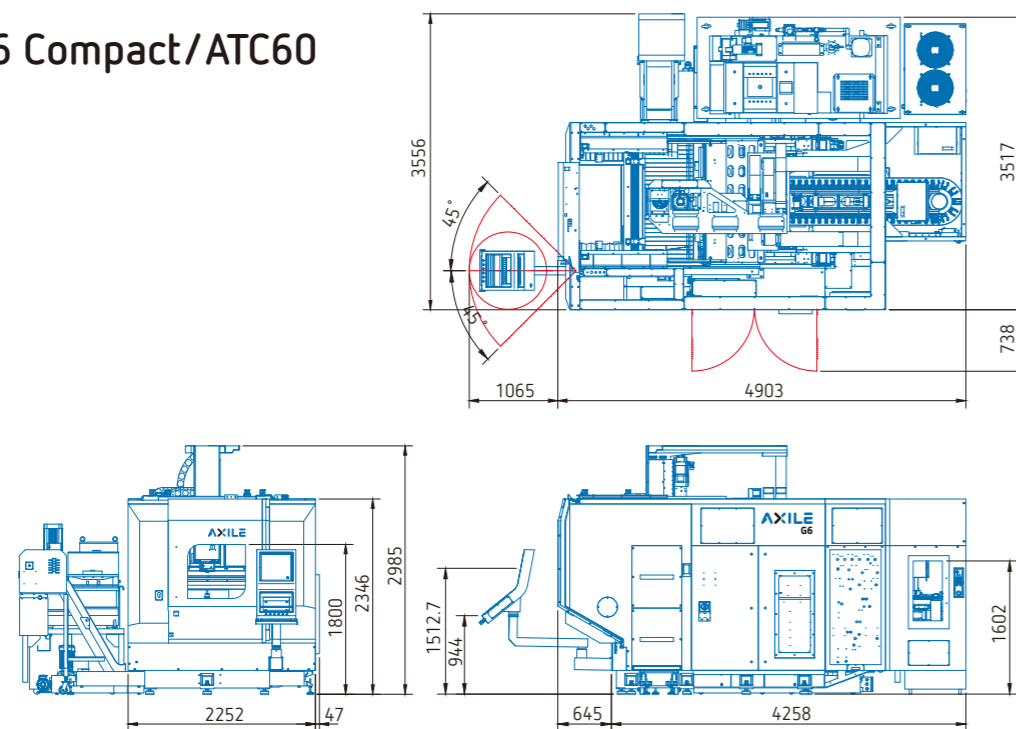
G6 Standard



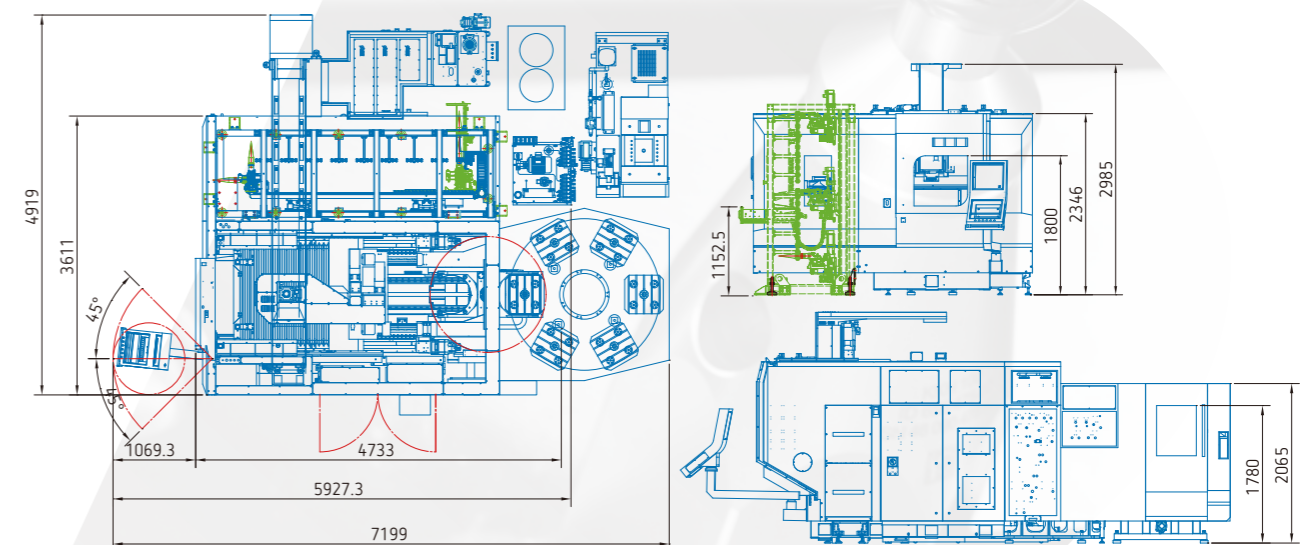
G6 APC



G6 Compact/ATC60

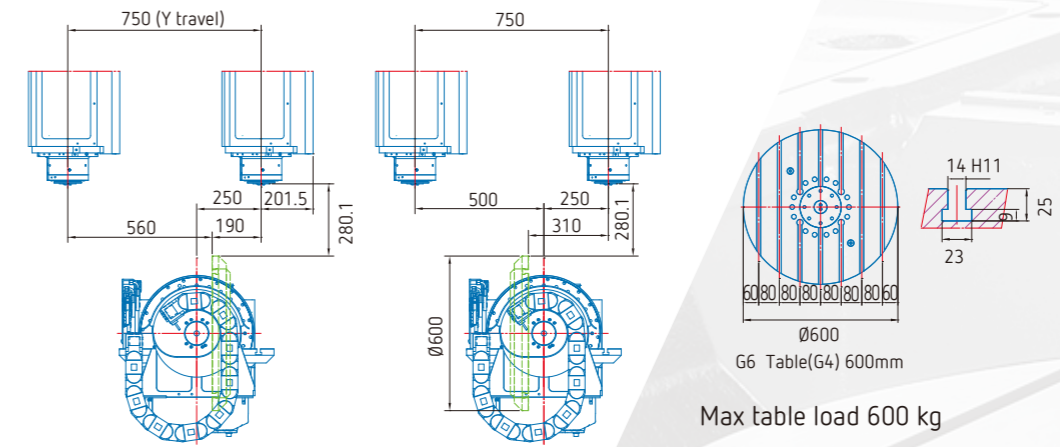
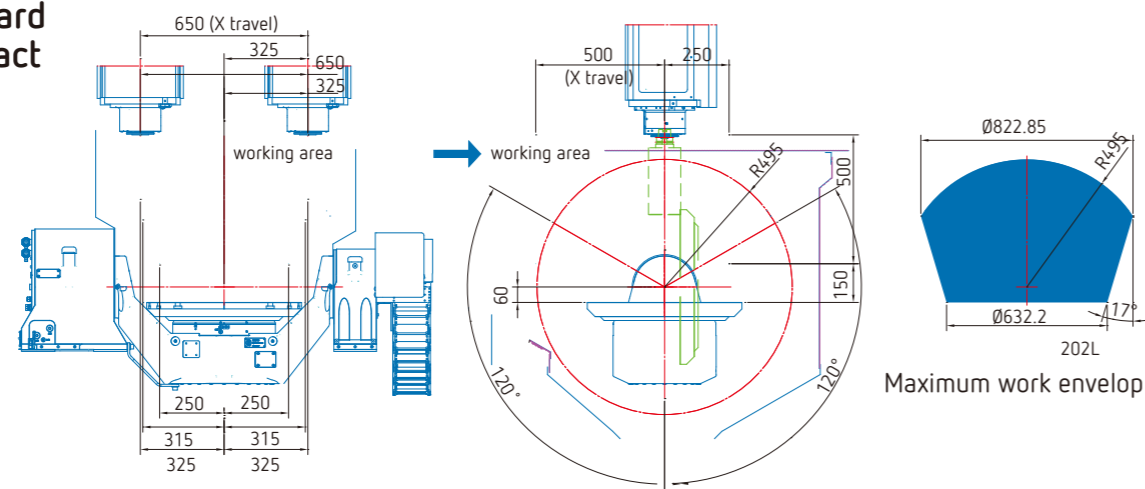


G6 APC6 with ATC320 (rack)

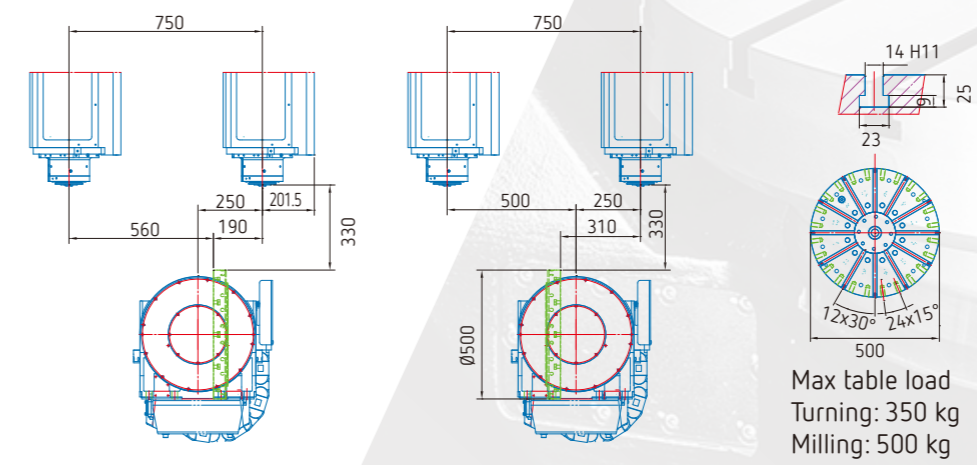
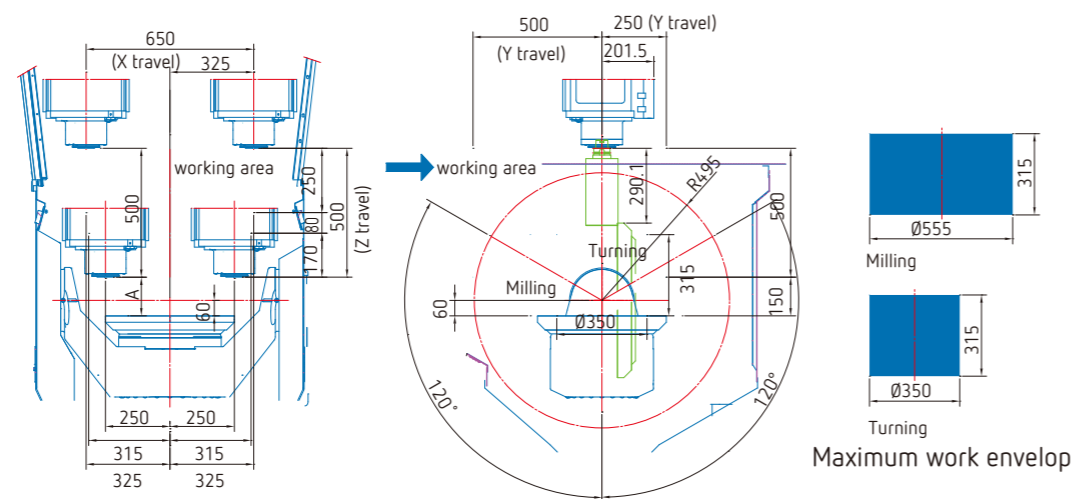


Interference

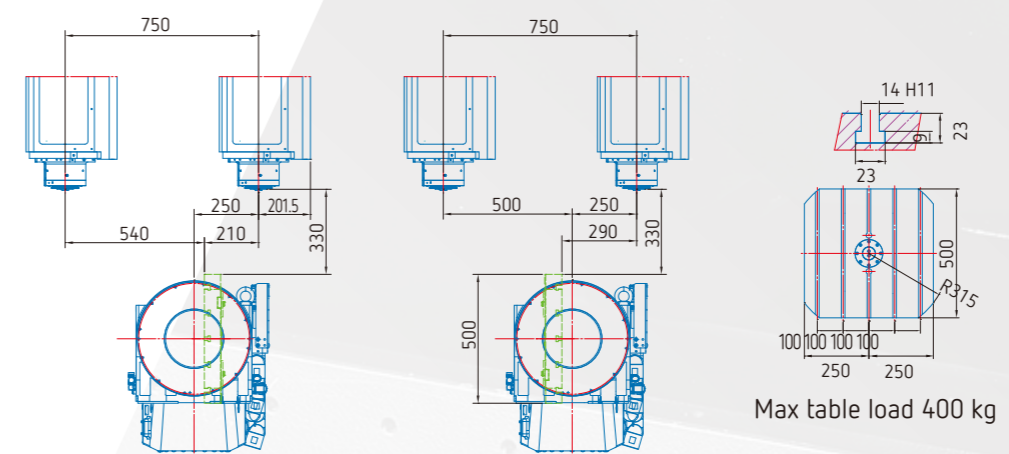
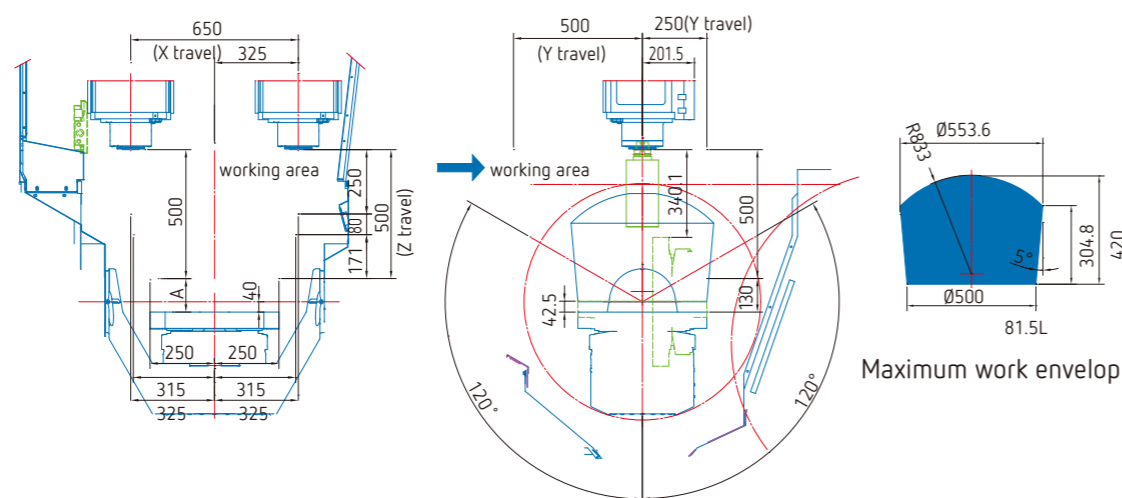
G6 Standard G6 Compact



G6 MT



G6 APC



> Technical data

Common data for G6

| LINEAR AXES | | |
|---|-------|--|
| X travel (carriage left and right) | mm | 650 |
| Y travel (gantry back and forth) | mm | 750 |
| Z travel (headstock up and down) | mm | 500 |
| Max feedrate X/Y/Z | m/min | 36/36/36 |
| Guideways type | | Roller |
| Guideways size X/Y/Z | mm | 45/45/45 |
| Distance between X/Y guides | mm | 500/1110 |
| Ballscrew diameter/pitch | mm | 40/12 |
| X axis motor power/torque | kW/Nm | 5/17.7 |
| Y axis motor power/torque (x2) | kW/Nm | 5.7/21.6(x2) |
| Z axis motor power/torque | kW/Nm | 6/26.1 |
| ROTARY AXES | | |
| A range (swivelling) | deg | +/-120 |
| C (rotary) | deg | 360 |
| SPINDLE(std) | | |
| Spindle speed | rpm | 20000 |
| Spindle taper | | HSK-A63 (milling) HSK-T63 (turning) |
| Transmission | rpm | Built-in |
| Motor type | | Asynchronous |
| Bearing typefront/rear | | Angular ball |
| Bearing cooling and lubrication | | Oil/Air |
| Power S1/S6-40% | kW | 25/40 |
| Torque S1/S6-40% | Nm | 87/135 |
| SPINDLE(opt) | | |
| Spindle speed | rpm | 15000 |
| Spindle taper | | HSK-A63 (milling) HSK-T63 (turning) |
| Transmission | rpm | Built-in |
| Motor type | | Asynchronous |
| Bearing typefront/rear | | Angular ball |
| Bearing cooling and lubrication | | Oil/Air |
| Power S1/S6-40% | kW | 30/46 |
| Torque S1/S6-40% | Nm | 130/200 |
| ACCURACY (VDI/DGQ 3441) | | |
| Positioning | mm | 0.005 |
| Repeatability | mm | ±0.0025 |
| EXTERNAL COOLANT SUPPLY | | |
| External nozzels coolant supply (number) pressure | bar | (4x)3 |
| External nozzels air supply (number) pressure | bar | (2x)6 |
| Tank capacity | l | 1500 |
| SPINDLE THROUGH COOLANT SUPPLY (STANDARD) | | |
| High pressure pump | bar | 20 |
| Filter type | | Cartridge |
| SPINDLE THROUGH COOLANT SUPPLY WITH SEPARATE TANK(OPTIONAL) | | |
| High pressure pump | bar | 70 |
| High pressure pump with stepless programable pressure | bar | 0-70 stepless |
| Filter type | | Cartridge and paper band |
| Additional | | Coolant chiller and oil skimmer |
| CONTROL UNIT | | |
| Heidenhain | | TNC 640 |
| Siemens | | 840D sl |
| Fanuc | | 31iMB5 |

Specific data for G6 Standard / G6 Compact

| WORKPIECE AND TABLE | | |
|---|-------|---|
| Table size (diameter) | mm | 600 |
| Maxium table load | kg | 600 |
| T-slot (w/pitch/no) | mm | 14x80x7 |
| Number and hydraulic ports | | 3 |
| Working pressure of hydraulic ports | bar | 80 |
| Number and pneumatic ports | | 1 |
| Working pressure of pneumatic ports | bar | 6 |
| SPINDLE | | |
| Spindle taper | | ISO40/HSK-A63 |
| Spindle nose to rotary table clamping surface | | 150-650 |
| ROTARY AXES | | |
| Maximum swivelling (A) speed | rpm | 80 |
| Maximum rotary (C) speed | rpm | 200 |
| Driving system in swivelling (A) axis | | Torque motor |
| Driving system in rotary (C) axis | | Torque motor |
| Power & torque of swivelling (A) axis | kW/Nm | 9.8/1040 |
| Power & torque of rotary (C) axis | kW/Nm | 8.4/401 |
| Brake type of swivelling (A) axis | | Hydraulic clamping |
| Braking torque of swivelling (A) axis | Nm | 3200 |
| Brake type of rotary (C) axis | | Hydraulic clamping |
| Braking torque of rotary (C) axis | Nm | 2000 |
| TOOL CHANGER | | |
| Change type | | Arm |
| Magazine type | | DVCA402 |
| Carousel driving system | | Servomotor |
| Magazine positions | | STD: 60(std), 120(60x2)(opt) Compact: 48(opt), 60(std) |
| Tool shank type | | HSK-A63 |
| Maximum tool length | mm | 300 |
| Maximum tool diameter / tool diameter with adjacent pot empty | mm | Ø75/Ø125 |
| Maximum tool weight | kg | 8 |
| Max. loading weight | kg | 480/768/960 |
| MEASURING FEEDBACK | | |
| Linear axes type | | Linear scale |
| Linear axes resolution | µm | 0.1 |
| Rotary axes type | | Rotary scale |
| Rotary axes accuracy | | ±5" |
| SUPPLIES | | |
| Installed power | kVA | 60 |
| DIMENSION | | |
| Length (w & w/o conveyor) | | STD : 3150/3990 COMPACT : 2250/3560 |
| Width | mm | STD : 3940 COMPACT (48T/60T) : 4600/4900 |
| Height | mm | 2970 |
| Weight | kg | 12000 |
| Floor Space | mm | 3150x3940 |



Technical data

Specific data for G6 APC

| WORKPIECE AND TABLE | | |
|---|-------|-----------------------------|
| Table size (diameter) | mm | 500x500 |
| Maxium table load | kg | 400 |
| T-slot (w/pitch/no) | mm | 14x100x5 |
| Threaded hole | mm | M12x100 |
| Number and hydraulic ports | | 3 |
| Working pressure of hydraulic ports | bar | 80 |
| Number and pneumatic ports | | 1 |
| Working pressure of pneumatic ports | bar | 6 |
| SPINDLE | | |
| Spindle taper | | ISO40/HSK-A63 |
| Spindle nose to rotary table clamping surface | | 130-630 |
| ROTARY AXES | | |
| Maximum swivelling (A) speed | rpm | 100 |
| Maximum rotary (C) speed | rpm | 200 |
| Driving system in swivelling (A) axis | | Dual torque motor |
| Driving system in rotary (C) axis | | Torque motor |
| Power & torque of swivelling (A) axis | kW/Nm | 9.8/1040 (per torque motor) |
| Power & torque of rotary (C) axis | kW/Nm | 8.4/401 |
| Brake type of swivelling (A) axis | | Hydraulic clamping |
| Braking torque of swivelling (A) axis | Nm | 3200 |
| Brake type of rotary (C) axis | | Hydraulic clamping |
| Braking torque of rotary (C) axis | Nm | 2000 |
| TOOL CHANGER | | |
| Change type | | Arm |
| Magazine type | | DVCA402 |
| Carousel driving system | | Servomotor |
| Magazine positions | | 60(std), 120(60x2)(opt) |
| Tool shank type | | HSK-A63 |
| Maximum tool length | mm | 300 |
| Maximum tool diameter / tool diameter with adjacent pot empty | mm | Ø75/Ø125 |
| Maximum tool weight | kg | 8 |
| Max. loading weight | kg | 480/960 |
| MEASURING FEEDBACK | | |
| Linear axes type | | Linear scale |
| Linear axes resolution | µm | 0.1 |
| Rotary axes type | | Rotary scale |
| Rotary axes accuracy | | ±5" |
| APC system | | |
| APC type | | ACW500 |
| APC quantity | | one to one |
| Exchange time | sec | <60 |
| SUPPLIES | | |
| Installed power | kVA | 60 |
| DIMENSION | | |
| Length (w & w/o conveyor) | mm | 3150/3990 |
| Width | mm | 4750 |
| Height | mm | 2970 |
| Weight | kg | 16000 |
| Floor Space | mm | 3150x4750 |

Specific data for G6 MT

| WORKPIECE AND TABLE | | |
|---|-------|----------------------------|
| Table size (diameter) | mm | Ø500 |
| Maxium table load | kg | 350(Turning) 500(Milling) |
| T-slot (w/pitch/no) | mm | 14x30x12 |
| SPINDLE | | |
| Spindle taper | | ISO40/HSK-T63 |
| Spindle nose to rotary table clamping surface | | 150-650 |
| ROTARY AXES | | |
| Maximum swivelling (A) speed | rpm | 15(Turning) 100(Milling) |
| Maximum rotary (C) speed | rpm | 1000(Turning) 100(Milling) |
| Driving system in swivelling (A) axis | | Torque motor |
| Driving system in rotary (C) axis | | Torque motor |
| Power & torque of swivelling (A) axis | kW/Nm | 9.8/1040 |
| Power & torque of rotary (C) axis | kW/Nm | 38/450 |
| Brake type of swivelling (A) axis | | Hydraulic clamping |
| Braking torque of swivelling (A) axis | Nm | 3200 |
| Brake type of rotary (C) axis | | Hydraulic clamping |
| Braking torque of rotary (C) axis | Nm | 2000 |
| TOOL CHANGER | | |
| Change type | | Arm |
| Magazine type | | DVCA402 |
| Carousel driving system | | Servomotor |
| Magazine positions | | 60(std), 120(60x2)(opt) |
| Tool shank type | | HSK-T63 |
| Maximum tool length | mm | 300 |
| Maximum tool diameter / tool diameter with adjacent pot empty | mm | Ø75/Ø125 |
| Maximum tool weight | kg | 8 |
| Max. loading weight | kg | 480/960 |
| MEASURING FEEDBACK | | |
| Linear axes type | | Linear scale |
| Linear axes resolution | µm | 0.1 |
| Rotary axes type | | Rotary scale |
| Rotary axes accuracy | | ±5" |
| SUPPLIES | | |
| Installed power | kVA | 60 |
| DIMENSION | | |
| Length (w & w/o conveyor) | mm | 3150/3990 |
| Width | mm | 3940 |
| Height | mm | 2970 |
| Weight | kg | 12000 |
| Floor Space | mm | 3560x4900 |